



# GATTIA

S.r.l.

YOUR SOLUTION FOR  
SHEET METAL CUTTING

# A WIDE VARIETY OF CUTTING SOLUTIONS WITH TAILOR-MADE SERVICES

On the base of a long-standing experience and following our strong aptitude for innovation and customer support, we offer a **first class sheet metal cutting service** with state of the art precision equipment and solutions.

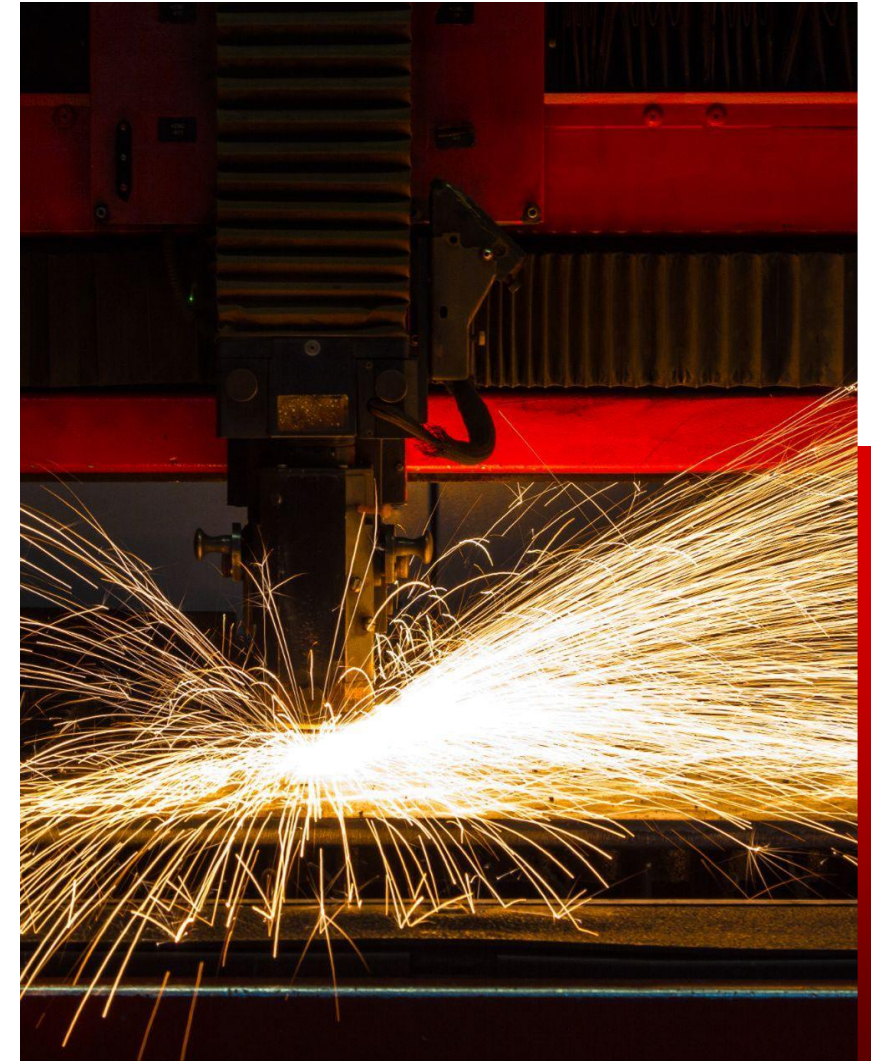
We are specialized in sheet metal cutting with the following thicknesses: **from 0,5 mm up to 200 mm.**

We use cutting-edge machineries, based on the following technologies:

- **fibre laser sources**
- **CO2 laser sources**
- **punching**
- **plasma sources**
- **oxy-hydrogen sources**

We cut to measure components of **any material** and we do perform special processing techniques including **countersinks, threading** and **tailored deformations**.

Thanks to the experience and knowledge of our operational staff, we are able to offer **tailor-made solutions** quickly and on time.





# PRECISION

# LASER CUTTING MACHINE

Type: **FIBRE laser cutting machine 2 Kw**  
Model : **AMADA ENSIS**

**Cutting metal sheet sizes:**  
max 3000x1500 mm

**Materials and thicknesses:**

Carbon steels: up to 15 mm  
Stainless steel/Aluminium: up to 10 mm  
Copper/Brass: up to 5 mm

**Cutting with assist gas:**  
Oxygen, Nitrogen



*Automated sheet load/unload functions with storage tower system*  
*Unattended operation*

# QUALITY

# LASER CUTTING MACHINE

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Type: **FIBRE laser cutting machine 10 Kw**

Model : **SALVAGNINI L5**

**Cutting metal sheet sizes:**

max 3000x1500 mm

**Materials and thicknesses:**

Carbon steels/Stainless steel/Aluminium: up to 20 mm

Copper/Brass: up to 10 mm

**Assist gases to the cut process:**

Oxygen, Nitrogen, Air



*Automated sheet load/unload functions with storage tower system  
Unattended operation and automatic sorting devices*

visit our website: [www.gattasrl.com](http://www.gattasrl.com)



# VERSATILITY

# COMBINED PUNCHING AND LASER CUTTING MACHINE

Type: **punch/CO2 laser cutting machine 4kw**

Model: **AMADA EML 36**

## Cutting metal sheet sizes:

max 3000x1500 mm

## Materials and thicknesses:

Carbon steels/Stainless steel/Aluminium: up to 6 mm

Copper/Brass: up to 3 mm

43-station turret punch

Threading unit ranging from M3 to M6



*Possibility to carry out countersinks, small deformations (winglets, air shafts)  
Possibility to deform from below. Automatic loading/unloading devices*

# TECHNOLOGY PLASMA CUTTING AND DRILLING MACHINE

Type: **Plasma bevel HD 300 A with drilling head**  
Model: **FICEP KRONOS**

## Cutting metal sizes:

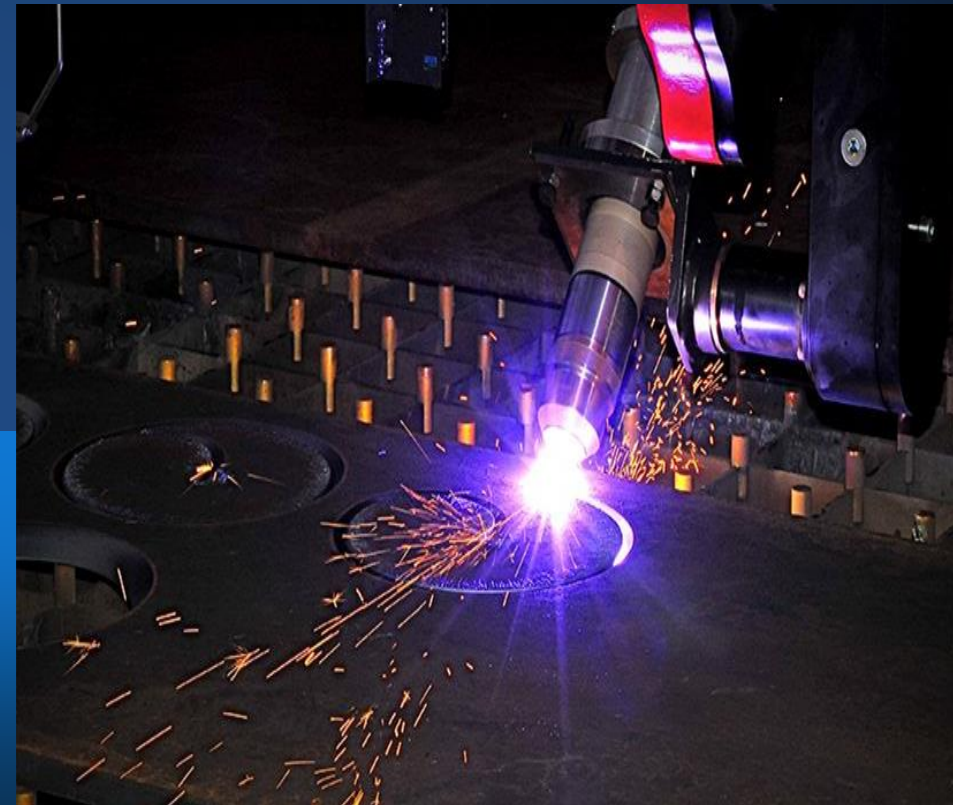
max 12000x3000 mm

## Materials and thicknesses:

Carbon steels/Stainless steel/Aluminium: up to 45 mm

Mechanical processing unit with **drilling head**  
and **tapping** on the same machining portal

**Drilling up to 40 mm** diameter and **tapping up to M20**



*Straight cut, caulked, with drilling and tapping*



# POWER

# OXY-GAS CUTTING MACHINE

Type: **Oxy-hydrogen**  
Model: **Saf Fro – Oxytome twin**

**Cutting metal sizes:**  
max 12000x3000 mm

**Materials and thicknesses:**  
Carbon steels up to 200 mm

N.4 oxy- fuel torches



*Multi torch cutting power, high thicknesses*

**GATTA** S.r.l.

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